



* Signs longer than 24'-0" are fabricated and mounted as adjoining single panels. The location of the vertical splice line will be determined by the Engineer.

1. The location of the horizontal splice line is dependent on the Contractor for signs greater than 60" in depth.
2. Mounting bolts and clamps are required on each side of the horizontal splice lines at each support beam.
3. Dimension varies from panel to panel. Average value approximate 1/4".
4. Torque stainless steel sign panel mounting bolts to 100 inch-pounds.
5. Chord angle clamp to be galvanized after fabrication.
6. The Contractor shall verify all dependent dimensions in the field before ordering or fabricating any material.
7. 9'-2" and 10'-0" sign panel along with the mounting beams will project above the top chord of the member 10" and 1'-3" respectively. Attachment details shall be the same.

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